

HEAT EXCHANGER AND HEAT TRANSFERRING MEMBER WITH  
SYMMETRICAL ANGLE PORTIONS

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ABSTRACT OF THE DISCLOSURE

10       A plurality of angle portions 2c of the fins on an  
upstream side and those on a downstream side of an air  
flow are provided so as to be substantially symmetrical  
with each other. Due to this, bending forces are  
continuously exerted on a thin plate-like fin material in  
a direction where the bending deformation of the fin  
15       material is cancelled, during the fin forming process.  
Accordingly, when the angle portions 2c are formed it can  
be prevented in advance that the fin material 11 is  
deformed in a state where the repeated deformations of  
the fin material 11 are accumulated in the same  
20       direction.